Annex (for products with a max. total pile weight of 400 g/m²)

to the

ENVIRONMENTAL PRODUCT DECLARATION
as per ISO 14025 and EN 15804

Owner of the Declaration	Fletco Carpets A/S
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-FLE-20180001-CBC1-EN
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Woven carpet tiles

with a maximum pile weight of 700 g/m²

pile material Polyethylenterephthalate (PET)

TEXtile backing with recycled content

Fletco Carpets A/S

www.bau-umwelt.com / https://epd-online.com

Institut Bauen und Umwelt e.V.

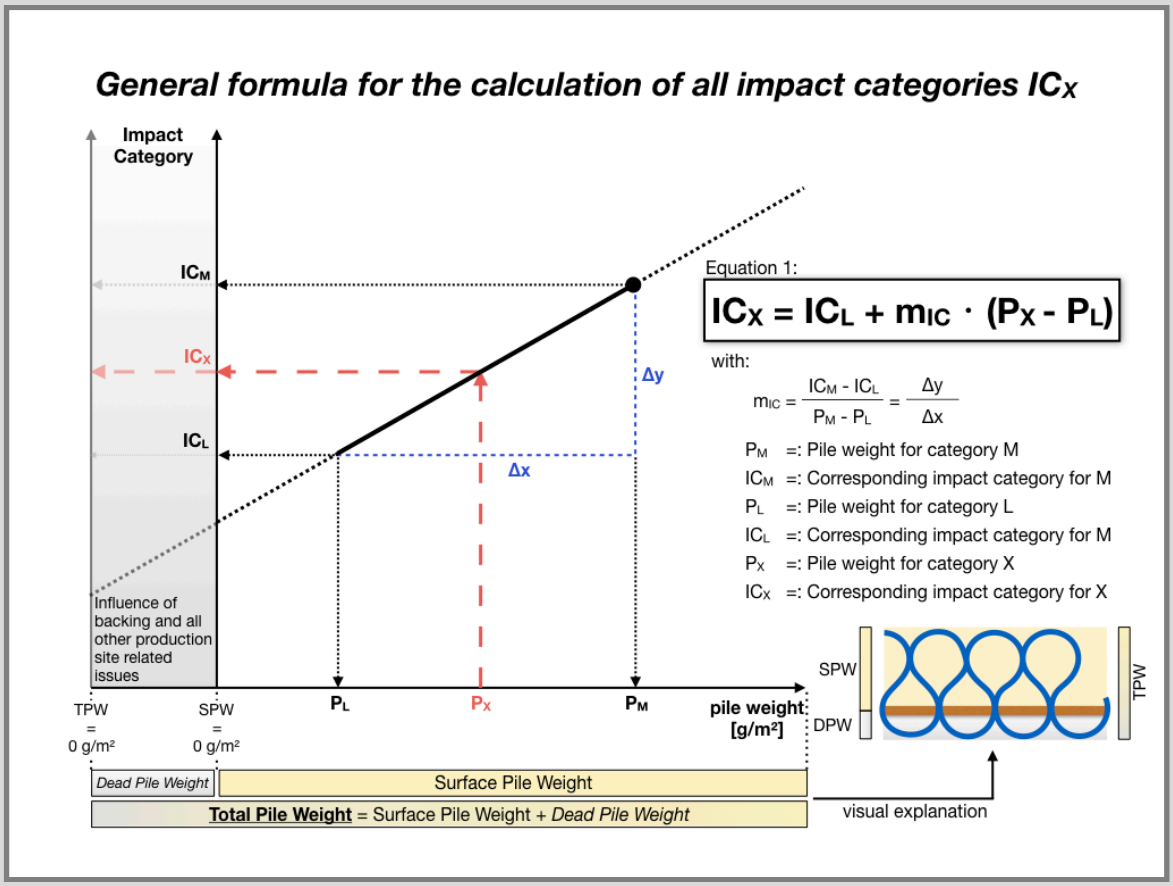
General Information on the annex

The EPD document is valid for all products with a total pile weight lower or equal to the declared maximum pile weight of 700 g/m².

This annex provides calculated LCA results for a fixed set of structurally identical products with lower total pile weights in intervals of 100 g/m².

As, for all impact categories and all modules (A-D), LCA results show a linear correlation with the total pile weight, it is also possible to calculate LCA results for any product with a total pile weight P_x different from those already mentioned in the annex.

LCA results can be calculated by using general '*equation 1'*, as shown in the graph below.



Graph 1: General formula for the calculation of all impact categories IC_X.

The following table gives the definition of pile weight categories used in this annex:

Category	L	X_1	X_2	X_n	M
max. pile weight per category	lowest pile weight, as declared in the annex	L + 100 g/m²	X_1 + 100 g/m²	X_{n-1} + 100 g/m²	max. pile weight, as declared in the EPD

General Information on use stages B1 to B7

LCA results indicate environmental impacts resulting from use stage B1 to B7.

For textile floor coverings only modules B1 (use) and B2 (maintenance) are taken into account. Modules B3 (repair), B4 (replacement), B5 (refurbishment), B6 (operational energy use) and B7 (operational water use) are not relevant during the service life of textile floor coverings.

Module B1 'use' includes emissions to the indoor air during the use stage. Relevant emissions only occur in the first year of life (see LCA: Calculation rules).

Module B2 'maintenance' includes cleaning procedures.

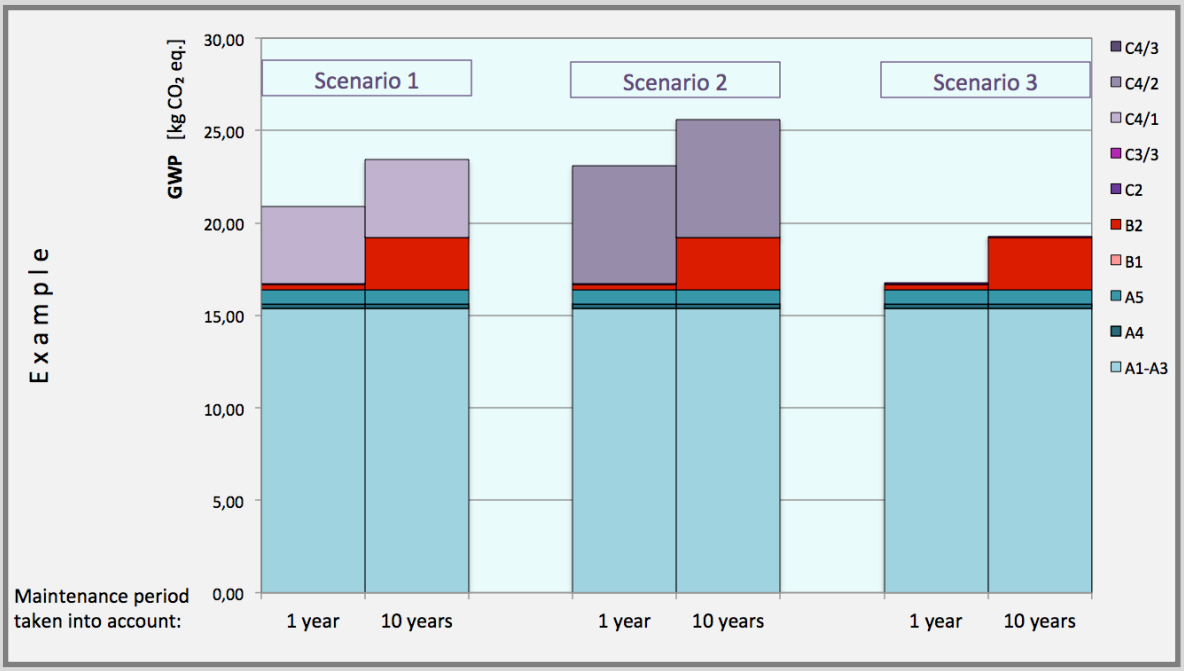
Reference service life (RSL)
The actual service life of textile floor coverings depends on a wide range of various impact factors such as the allocation of the application area to the use class, maintenance, intensity of use and most often fashion and building related aspects. Therefore, technical service life cannot be defined for textile floor coverings.

Total environmental impacts from module B2
Total environmental impacts have to be calculated by taking into account the service life of textile floor coverings. Therefore, the assumed real life (ARSL) has to be used for the calculation of total environmental impacts taking into account the expected use conditions (see RSL).
Module B2 (maintenance) is depending on the service life.
Values for module B2 given in the result tables are indicated for the period of one year. They have to be multiplied by the ARSL of the textile floor covering taking into account building related aspects.

The influence of the maintenance period on the Global Warming Potential (GWP) of the whole life cycle of a textile floor covering - differentiated for 3 end-of-life scenarios - is illustrated in the graph below.

3 end-of-life scenarios:

Scenario 1: 100 % Landfill disposal
Scenario 2: 100 % Municipal waste incineration
Scenario 3: 100 % Recycling in the cement industry



Graph 2: Global Warming Potential (GWP) - aggregation of module A to module C - taking into account a maintenance period of 1 year compared to a maintenance period of 10 years - for the three declared end-of-life scenarios.

1. Information on products with a total pile weight of max. 400 g/m²

Product description

Name	Value	Unit
Type of manufacture	Flat woven	-
Yarn type	Polyethylenterephthalate (PET)	-
Max. total pile weight	400	g/m²
Secondary backing	TEXtile backing with recycled content	-
Product Form	Tiles of several dimensions	
Max. total carpet weight	3750	g/m²

Base materials / Ancillary materials

Name	Value for category	Unit
Polyethylenterephthalate (PET)	33,3	%
Mineral filler	41,1	%
Aluminium hydroxide	3,4	%
Ethyl vinyl acetate (EVA)	17,6	%
Polymer dispersion	4,2	%
Glass fibre	0,4	%
Recycled content out of total weight	13	%

LCA: Declared Unit

Name	Value for category	Unit
Declared unit	1,0	m²
Conversion factor to 1 kg	0,27	m²/kg
Mass reference	3,8	kg/m²

LCA: Scenarios and additional technical information

All indicated values refer to the declared functional unit

Transport to the construction site (A4)

Name	Value for category	Unit
Litres of fuel (truck, EURO 0-5 mix)	0,0075	l/100km
Transport distance	700	km
Capacity utilisation (including empty runs)	85	%

Installation in the building (A5)

Name	Value for category	Unit
Material lost	0,11	kg

Maintenance (B2)
Indication per m² and year

Name	Value for category	Unit
Maintenance cycle (wet cleaning)	1,5	1/year
Maintenance cycle (vacuum cleaning)	208	1/year
Water consumption (wet cleaning)	0,004	m³
Cleaning agent (wet cleaning)	0,09	kg
Electricity consumption	0,314	kWh

End of Life (C1-C4)

Name	Value for category	Unit
Collected as mixed construction waste (scenario 1 and 2)	3,75	kg/m²
Collected separately (scenario 3)	3,75	kg/m²
Landfilling (scenario 1)	3,75	kg/m²
Energy recovery (scenario 2)	3,75	kg/m²
Energy recovery (scenario 3)	2,07	kg/m²
Recycling (scenario 3)	1,68	kg/m²

LCA: Results for products with a maximum total pile weight of 400 g/m²

The declared result figures in module B2 have to be multiplied by the assumed service time (in years) of the floor covering in the building considered (see chapter: 'General Information on use stages B1 to B7').

Information on un-declared modules:
Modules B3 - B7 are not relevant during the service life of the carpet and are therefore not declared.
Modules C1, C3/1, C4/2 and C4/3 cause no additional impact and are therefore not declared.
Module C2 represents the transport for scenarios 1, 2 and 3.

Description of the system boundary

(X = Included in LCA; MDN = Module not declared)

State of production			State of construction phase		State of use							End of life state				Credits and loads after life
raw material supply	transport	manufacturing	delivery	installation	use	maintenance	repair	replacement	renewal	energy use	water use	stop of use / demolition	transport	waste management	disposal	reuse, recovery and recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	X	X	MND	MND	MND	MND	MND	MND	X	X	X	X

Results of the LCA - Environmental impact: 1 m² floor covering

Para-meter	Unit	A1-A3	A4	A5	B1	B2	C2	C3/2	C3/3	C4/1	D/A5	D/1	D/2	D/3
GWP	[kg CO2-eq]	1,09E+01	1,57E-01	1,04E+00	0,00E+00	3,32E-01	8,71E-03	4,41E+00	2,31E-02	2,69E-01	-3,21E-01	0,00E+00	-1,41E+00	-4,12E-01
ODP	[kg CFC11-eq]	5,81E-09	5,28E-14	1,69E-10	0,00E+00	1,26E-08	2,92E-15	1,59E-12	1,03E-12	6,59E-13	-6,09E-12	0,00E+00	-2,58E-11	-7,17E-12
AP	[kg SO2-eq]	2,80E-02	6,62E-04	9,23E-04	0,00E+00	1,34E-03	3,66E-05	9,46E-04	6,61E-05	7,42E-04	-5,01E-04	0,00E+00	-2,15E-03	-1,55E-03
EP	[kg PO4)3-eq]	2,69E-03	1,65E-04	1,01E-04	0,00E+00	3,21E-04	9,14E-06	1,86E-04	5,98E-06	7,35E-04	-5,28E-05	0,00E+00	-2,29E-04	-1,55E-04
POCP	[kg ethen-eq]	2,04E-03	-2,70E-04	5,77E-05	6,29E-05	1,62E-04	-1,49E-05	6,92E-05	4,22E-06	8,46E-05	-4,75E-05	0,00E+00	-2,08E-04	-2,07E-04
ADPE	[kg Sb-eq]	1,63E-05	1,27E-08	4,86E-07	0,00E+00	1,14E-06	7,00E-10	1,73E-07	9,24E-09	5,56E-08	-6,21E-08	0,00E+00	-2,65E-07	-1,11E-07
ADPF	[MJ]	2,07E+02	2,17E+00	6,23E+00	0,00E+00	6,89E+00	1,20E-01	1,79E+00	2,47E-01	3,85E+00	-4,48E+00	0,00E+00	-1,98E+01	-6,43E+01

Caption	**GWP** = Global warming potential; **ODP** = Depletion potential of the stratospheric ozone layer; **AP** = Acidification potential of land and water; **EP** = Eutrophication potential; **POCP** = Formation potential of tropospheric ozone photochemical oxidants; **ADPE** = Abiotic depletion potential for non-fossil resources; **ADPF** = Abiotic depletion potential for fossil resources

Results of the LCA - Resource use: 1 m² floor covering

Para-meter	Unit	A1-A3	A4	A5	B1	B2	C2	C3/2	C3/3	C4/1	D/A5	D/1	D/2	D/3
PERE	[MJ]	3,61E+01	1,09E-01	1,08E+00	0,00E+00	9,87E-01	6,06E-03	3,04E-01	1,38E-01	2,93E-01	-8,21E-01	0,00E+00	-3,48E+00	-3,69E-01
PERM	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	[MJ]	3,61E+01	1,09E-01	1,08E+00	0,00E+00	9,87E-01	6,06E-03	3,04E-01	1,38E-01	2,93E-01	-8,21E-01	0,00E+00	-3,48E+00	-3,69E-01
PENRE	[MJ]	1,73E+02	2,18E+00	6,77E+00	0,00E+00	8,05E+00	1,21E-01	5,36E+01	5,20E+01	4,00E+00	-5,42E+00	0,00E+00	-2,38E+01	-6,46E+01
PENRM	[MJ]	5,16E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-5,16E+01	-5,16E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	[MJ]	2,25E+02	2,18E+00	6,77E+00	0,00E+00	8,05E+00	1,21E-01	2,07E+00	4,05E-01	4,00E+00	-5,42E+00	0,00E+00	-2,38E+01	-6,46E+01
SM	[kg]	6,19E-01	0,00E+00	2,98E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,68E+00
RSF	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,27E+01
FW	[m³]	7,34E-02	2,03E-04	3,91E-03	0,00E+00	4,25E-03	1,12E-05	1,46E-02	1,97E-04	9,58E-06	-1,17E-03	0,00E+00	-4,96E-03	-5,74E-03

Caption	**PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM** = Use of renewable primary energy resources used as raw materials; **PERT** = Total use of renewable primary energy resources; **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; **PENRM** = Use of non-renewable primary energy resources used as raw materials; **PENRT** = Total use of non-renewable primary energy resources; **SM** = Use of secondary material; **RSF** = Use of renewable secondary fuels; **NRSF** = Use of non-renewable secondary fuels; **FW** = Use of net fresh water

Results of the LCA - Output flows and waste categories: 1 m² floor covering

Para-meter	Unit	A1-A3	A4	A5	B1	B2	C2	C3/2	C3/3	C4/1	D/A5	D/1	D/2	D/3
HWD	[kg]	3,26E-07	1,15E-07	1,37E-08	0,00E+00	1,13E-09	6,34E-09	1,36E-08	1,64E-10	1,55E-08	-1,32E-09	0,00E+00	-5,69E-09	1,23E-09
NHWD	[kg]	3,29E-01	1,67E-04	4,08E-02	0,00E+00	8,17E-03	9,23E-06	8,80E-01	2,67E-04	3,74E+00	-1,94E-03	0,00E+00	-8,31E-03	-6,07E-02
RWD	[kg]	7,00E-03	2,98E-06	2,13E-04	0,00E+00	3,81E-04	1,65E-07	1,10E-04	6,31E-05	6,07E-05	-3,75E-04	0,00E+00	-1,59E-03	-1,23E-04
CRU	[kg]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MFR	[kg]	2,70E-02	0,00E+00	7,85E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,68E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MER	[kg]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,07E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EEE	[MJ]	0,00E+00	0,00E+00	1,08E+00	0,00E+00	0,00E+00	0,00E+00	4,54E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EET	[MJ]	0,00E+00	0,00E+00	2,49E+00	0,00E+00	0,00E+00	0,00E+00	1,13E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Caption	**HWD** = Hazardous waste disposed; **NHWD** = Non-hazardous waste disposed; **RWD** = Radioactive waste disposed; **CRU** = Components for re-use; **MFR** = Materials for recycling; **MER** = Materials for energy recovery; **EEE** = Exported electrical energy; **EEE** = Exported thermal energy